

**IMPORTANT**  
 THE SIDE BY SIDE SYSTEMS  
 MUST BE TENSIONED SIM-  
 ULTANEOUSLY TO PREVENT  
 OVER TENSIONING THE END  
 STANDARDS.

**PLEASE NOTE:**

- 1) FOR SAFE OPERATION AND CONTINUED HIGH PERFORMANCE FROM THIS EQUIPMENT, INSPECTION AND MAINTENANCE MUST BE PERFORMED BEFORE EACH USE
- 2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 3) ALTERATION OR MODIFICATION OF EQUIPMENT MAY BE HAZARDOUS. FOR REPAIR OR REPLACEMENT, PLEASE CALL YOUR DEALER

SEE FLOOR SLEEVE  
 INSTALLATION INSTRUCTIONS

USE POSITION 'A' FOR OFFICIAL MEN'S HEIGHT  
 USE POSITION 'B' FOR OFFICIAL WOMEN'S HEIGHT

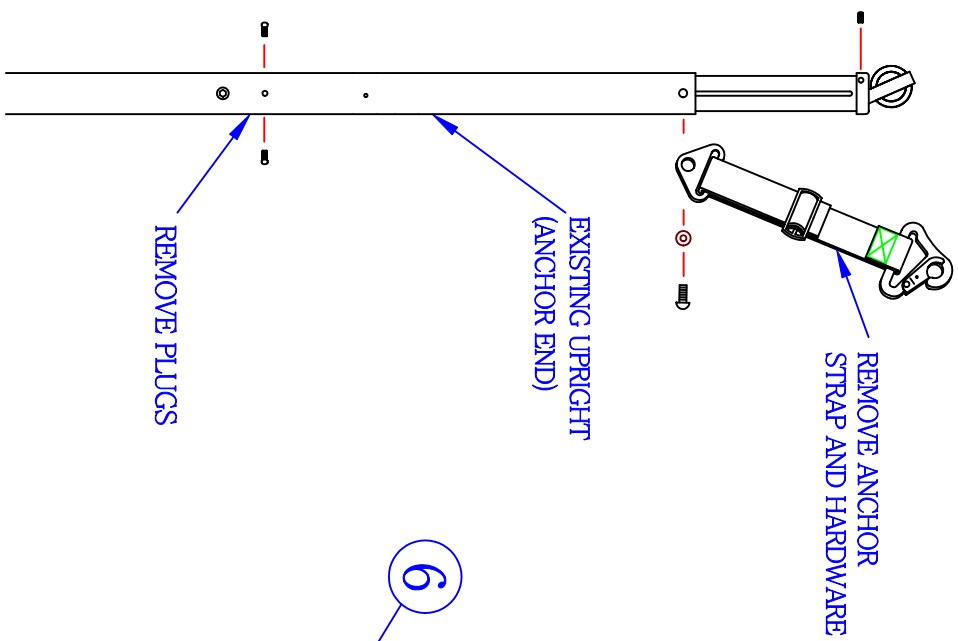
**JAYPRO SPORTS**  
 976 HARTFORD TURNPIKE  
 WATERFORD, CT 06385 USA  
 (800)243-0533  
 (800)988-3363 FAX  
 WWW.JAYPRO.COM

**MODEL NO.: PVB-650C**  
**PRODUCT NAME:**  
 PROFESSIONAL VOLLEYBALL  
 SYSTEM CENTER STANDARD  
**DRAWN BY:** JAC  
**EFFECTIVE DATE:**  
 5-20-03

**ILLUSTRATION #2**

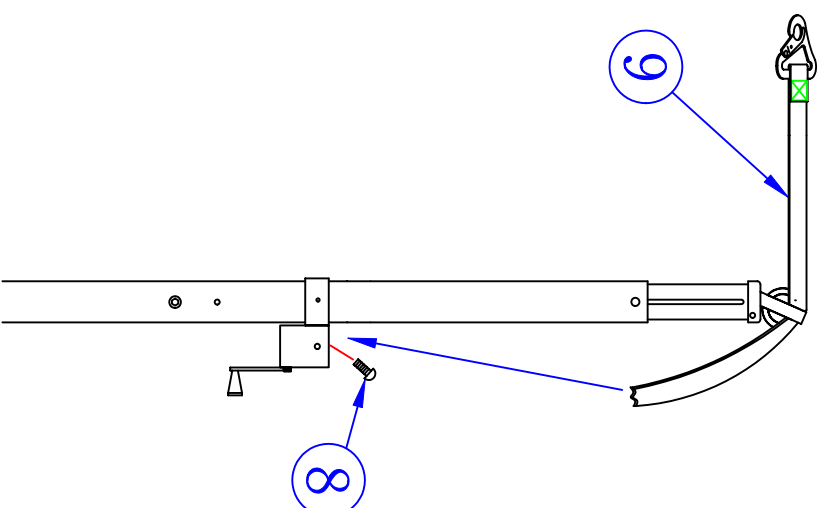
**3 STEPS TO CONVERT EXISTING ANCHOR END UPRIGHT TO WINCH END**

**STEP 1**



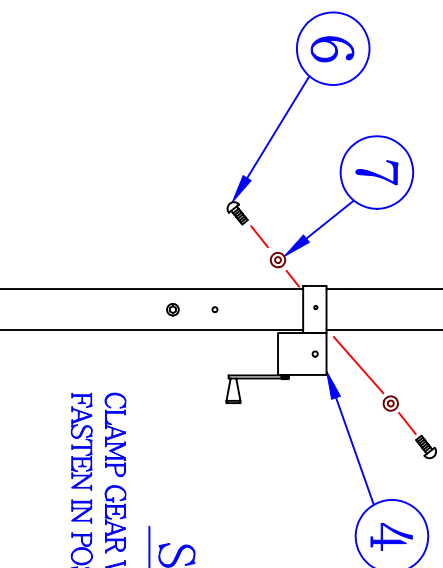
**STEP 3**

SLIDE STRAP FROM TOP OF PULLEY DOWN TO WINCH AND ASSEMBLE



**STEP 2**

CLAMP GEAR WINCH ONTO UPRIGHT AND FASTEN IN POSITION AS SHOWN



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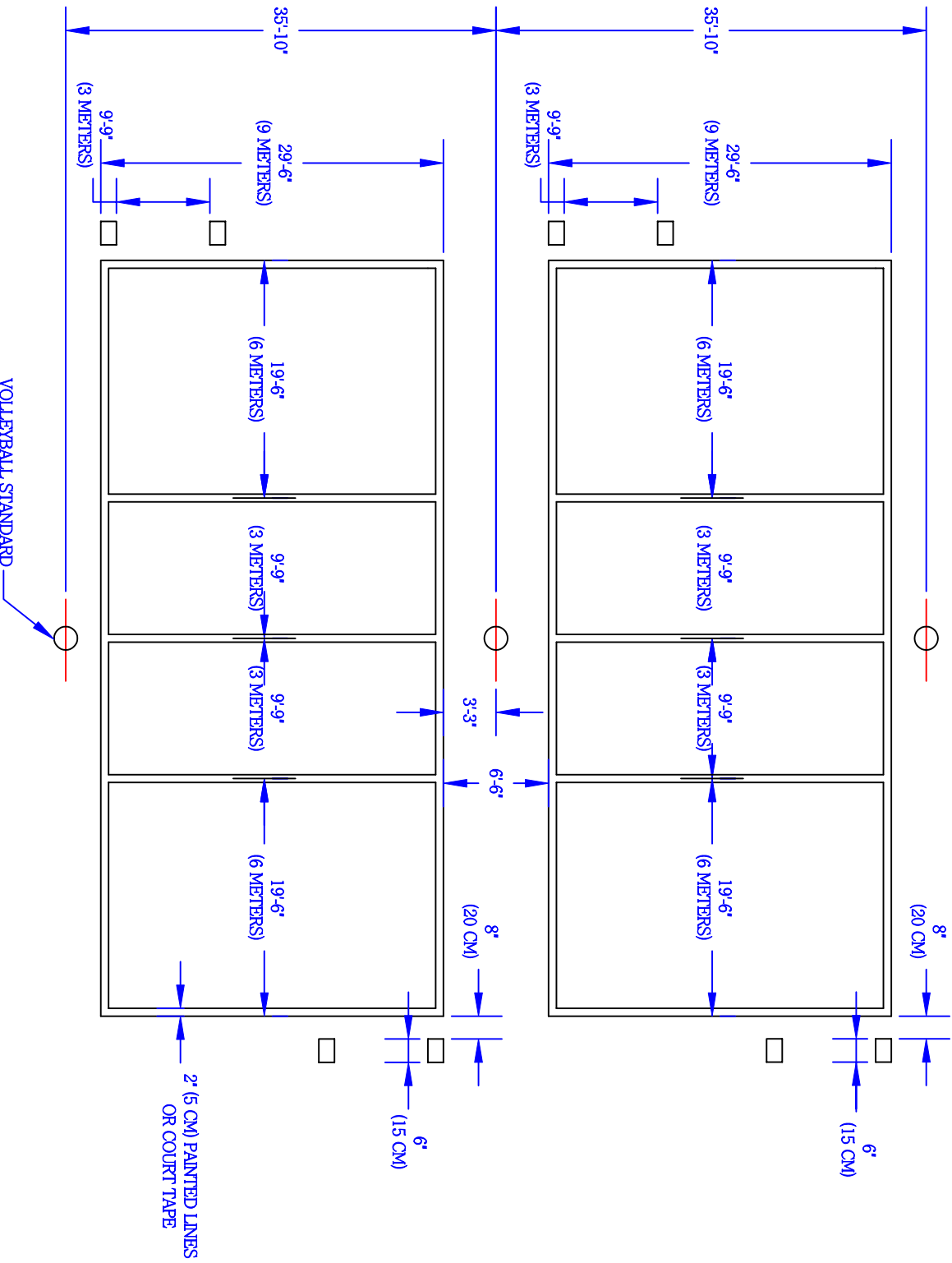
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MODEL NO.:  
**PVB-650C**

PRODUCT NAME:  
**GEAR WINCH ASSEMBLY**

DRAWN BY: JAC

EFFECTIVE DATE:  
5-20-03



COURT DIMENSIONS SHOWN COMPLY WITH SPECIFICATIONS FOR:

- USVBA
- FIVB.
- N.CAA

COURT SIZE SPECIFICATIONS FOR THE N.F.S.H.S.A ARE 30'W x 60'L.  
 CENTER LINE TO BE 4' WIDE.  
 SPIKE LINE TO BE 10' FROM CENTER LINE.  
 SERVING AREA TO BE 10' LONG.

**IMPORTANT**

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**MODEL NO.:**  
**PVB-600C**

**PRODUCT NAME:**  
**POWER VOLLEYBALL DOUBLE COURT LAYOUT**

**DRAWN BY:** JAC **EFFECTIVE DATE:** 5-12-03

# JAYPRO SPORTS

## PROFESSIONAL VOLLEYBALL CENTER STANDARD, PVB-650C LIST OF MATERIALS

<u>PIECE NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1	PVB650C1	Center Standard Upright	1
2	HB5028	3/8"-16 x 3" Eye Bolt	2
3	HN2949	3/8"-16 Eye Nut	2
4	VBWINCH	Gear Winch Assembly	1
5	PVB607	Handle For Hght Adjustment (not shown)	1
6	HS5139	3/8"-16 x 1/2" Button Head Screw	2
7	HW2152	3/8" Lockwasher	4
8	HS5091	5/16"-18 x 1/2" Set Screw	1
9	PVB603	Leader Strap Assembly	1
10	PVB600C2	Captive Strap Assembly	2

### SAFE USE AND HANDLING

- 1) Also use protective padding around the standards when using this volleyball system.
- 2) Before every use, check all fasteners, clips and straps to look for worn or damaged parts.
- 3) These uprights are very heavy and we recommend that they be moved only with two qualified adults.
- 4) It is not necessary to apply excessive top cable tension to achieve the correct net height and playability. Much of the net tension is as a result of the velcro bottom straps.

### ASSEMBLY INSTRUCTIONS

- 1) Unpack unit and check to see that unit is undamaged and complete as shown on the customer Drawing. Read all assembly instructions and caution labels carefully.
- 2) Unit is designed to fit a 3" diameter and 10" deep of various other manufacture's. Refer to the Double Court Layout Illustration for location of Ground Sleeves.
- 3) Uprights are heavy and it is imperative to have two persons lift and place into Ground Sleeve. Final configuration will have Gear Winch Assembly (4) and Leader Strap Assembly (9) on each outside standard. Orient Pulley Caps to point away from playing area. Refer to Illustration #1.
- 4) Gear Winch Assembly (4) supplied with your PVB-650C must be assembled to your existing anchor upright of your PVB-6500 Professional Volleyball System. (Step 1) Clamp Gear Winch Assembly over existing Anchor Upright and assemble using 3/8"-16 x 5/8" Button Heads (6) And 3/8" Lock Washers (7). Reattach Pulley Cap. (Step 2) Attach Leader Strap Assembly (9) to Gear Winch Assembly using 5/16"-18 x 1/2" Set Screw (8) and through Pulley assembly.
- 5) Assemble Captive Strap Assembly (10) with 3/8"-16 x 3" Eye Bolts (2) and 3/8"-16 Eye Nuts (3) to Center Standard Upright (1). Refer to Illustration #1. Use position 'A' for official men's height and position 'B' for official women's height.

\* Remove short anchor strap from anchor upright or just pull strap through Pulley Cap and allow to hang in place for later use.