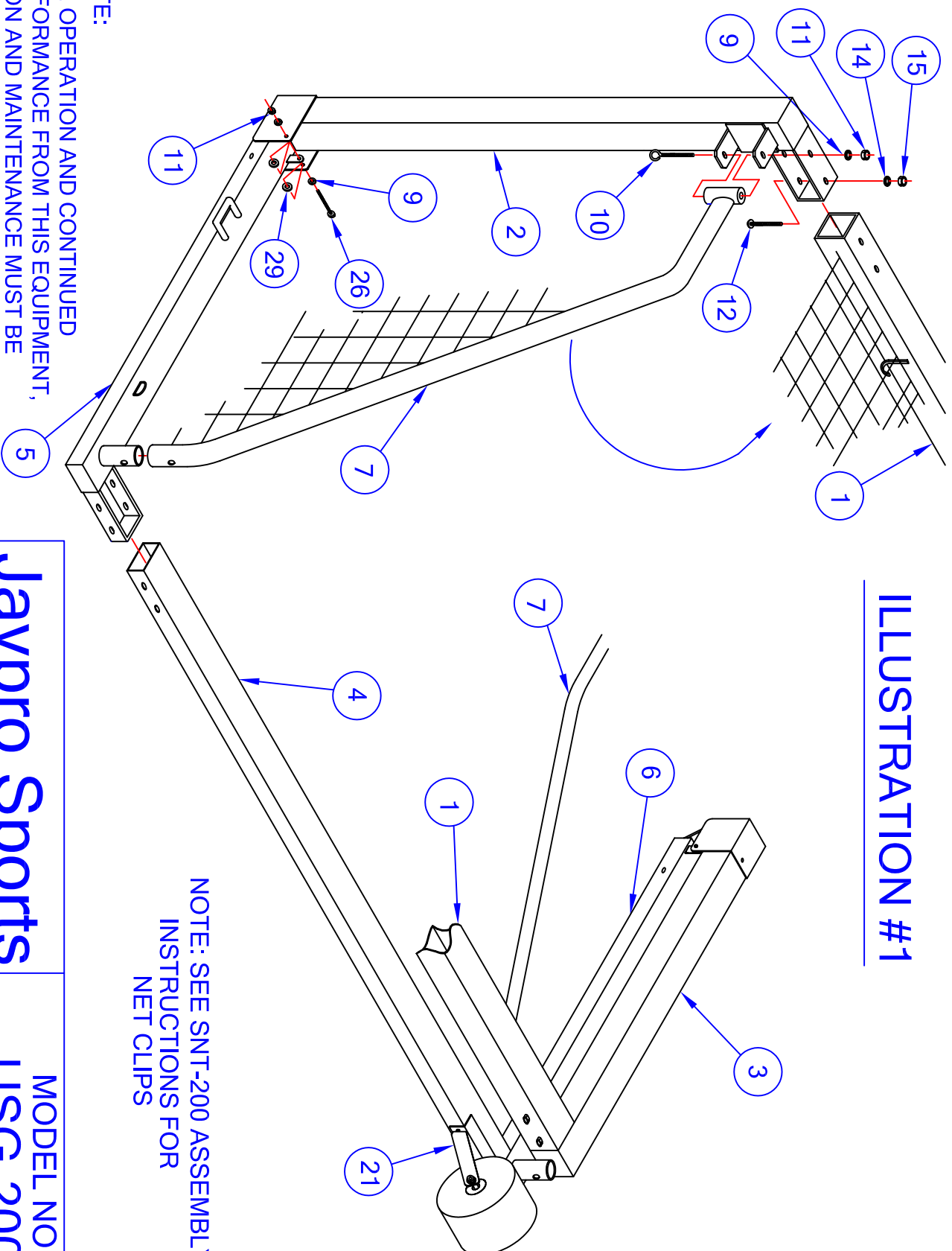


ILLUSTRATION #1



NOTE: SEE SNT-200 ASSEMBLY INSTRUCTIONS FOR NET CLIPS

PLEASE NOTE:

- 1) FOR SAFE OPERATION AND CONTINUED HIGH PERFORMANCE FROM THIS EQUIPMENT, INSPECTION AND MAINTENANCE MUST BE PERFORMED BEFORE EACH USE
- 2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 3) ALTERATION OR MODIFICATION OF EQUIPMENT MAY BE HAZARDOUS. FOR REPAIR OR REPLACEMENT, PLEASE CALL YOUR DEALER

Jaypro Sports

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(800)988-3363 Fax

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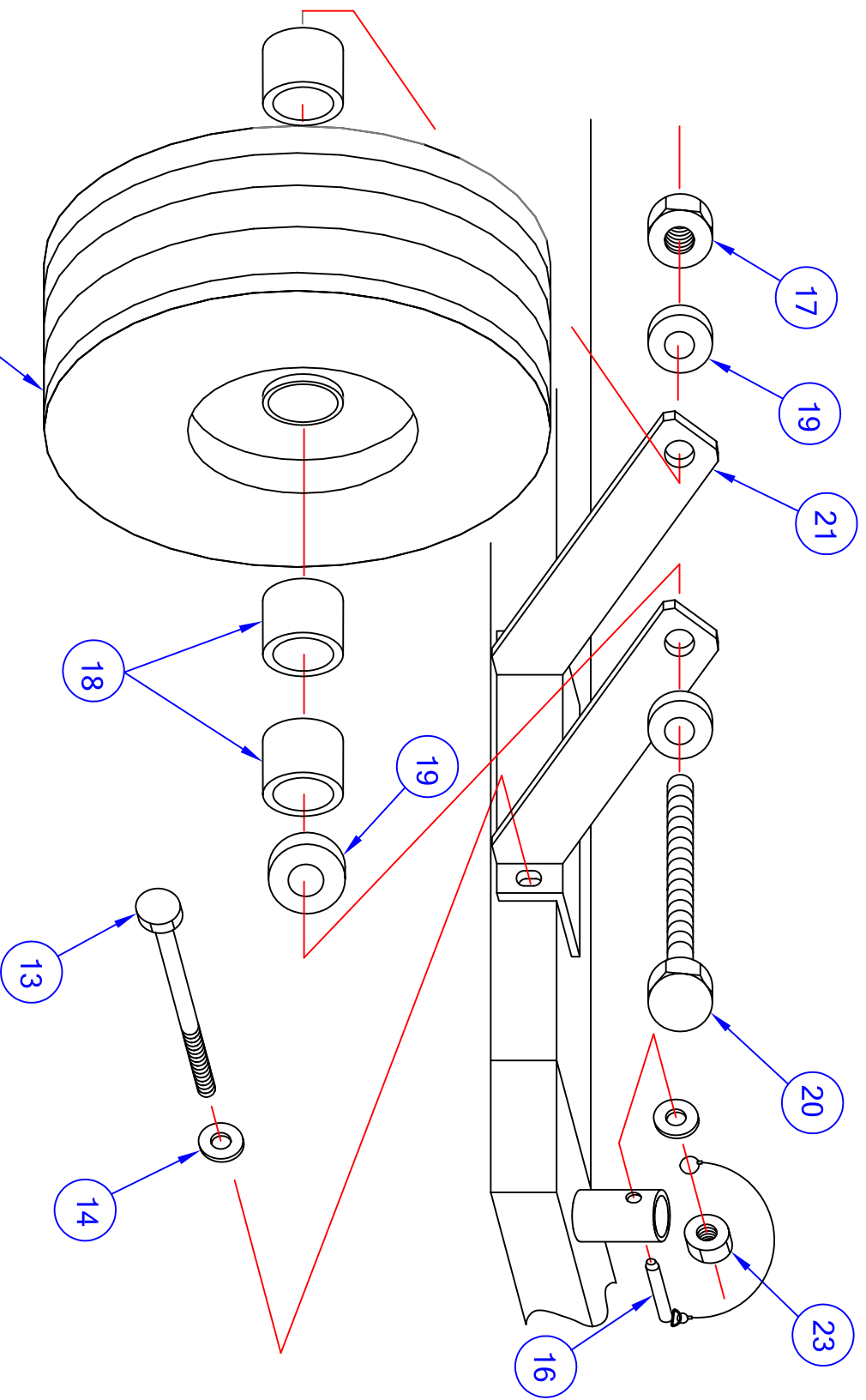
MODEL NO.:
USG-2000

PRODUCT NAME:
ULTIMATE SOCCER GOAL

DRAWN BY: JAC

EFFECTIVE DATE:
6-4-03

ILLUSTRATION #2



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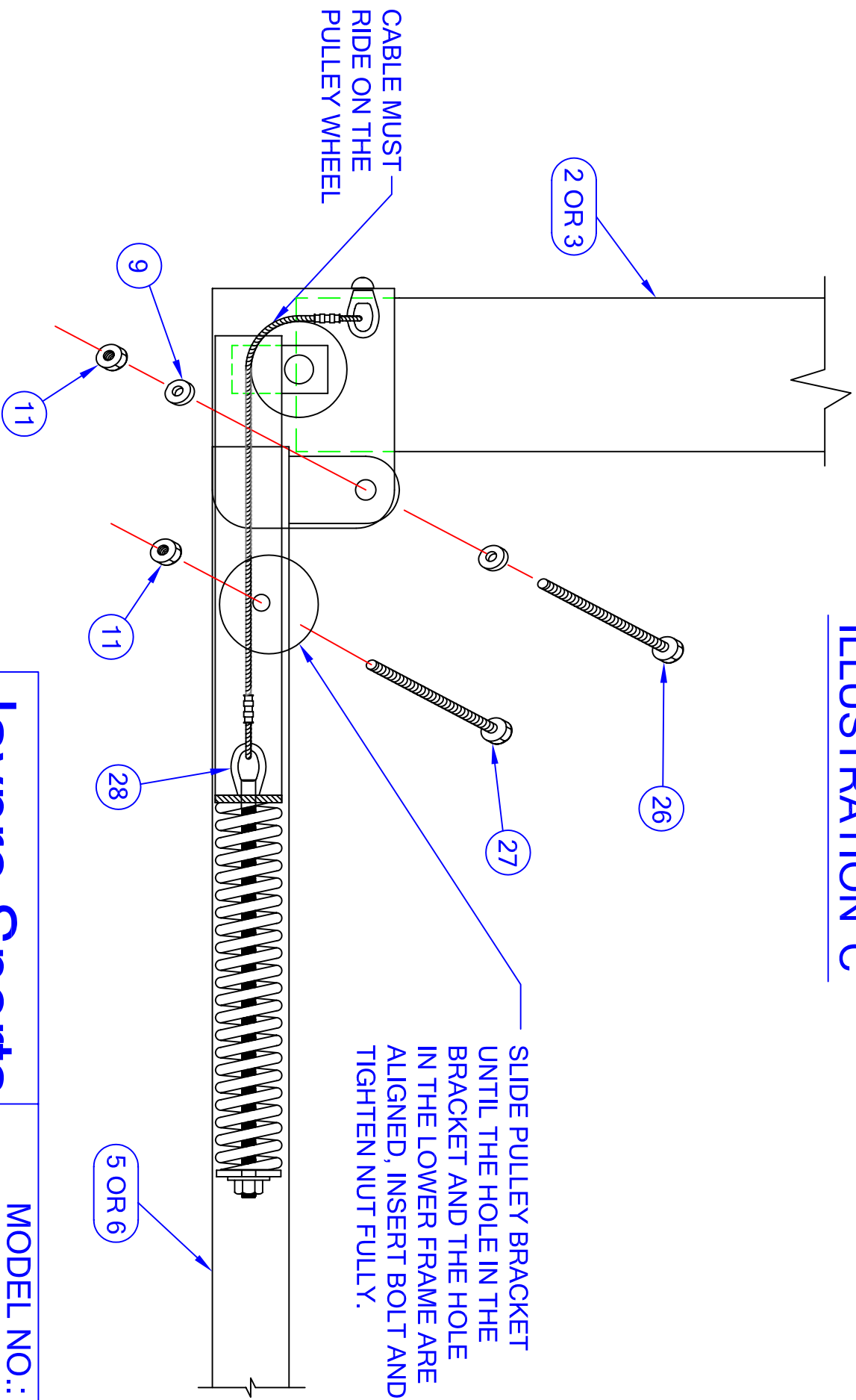
MODEL NO.:
USG-2000

PRODUCT NAME:
WHEEL KIT

DRAWN BY: JAC

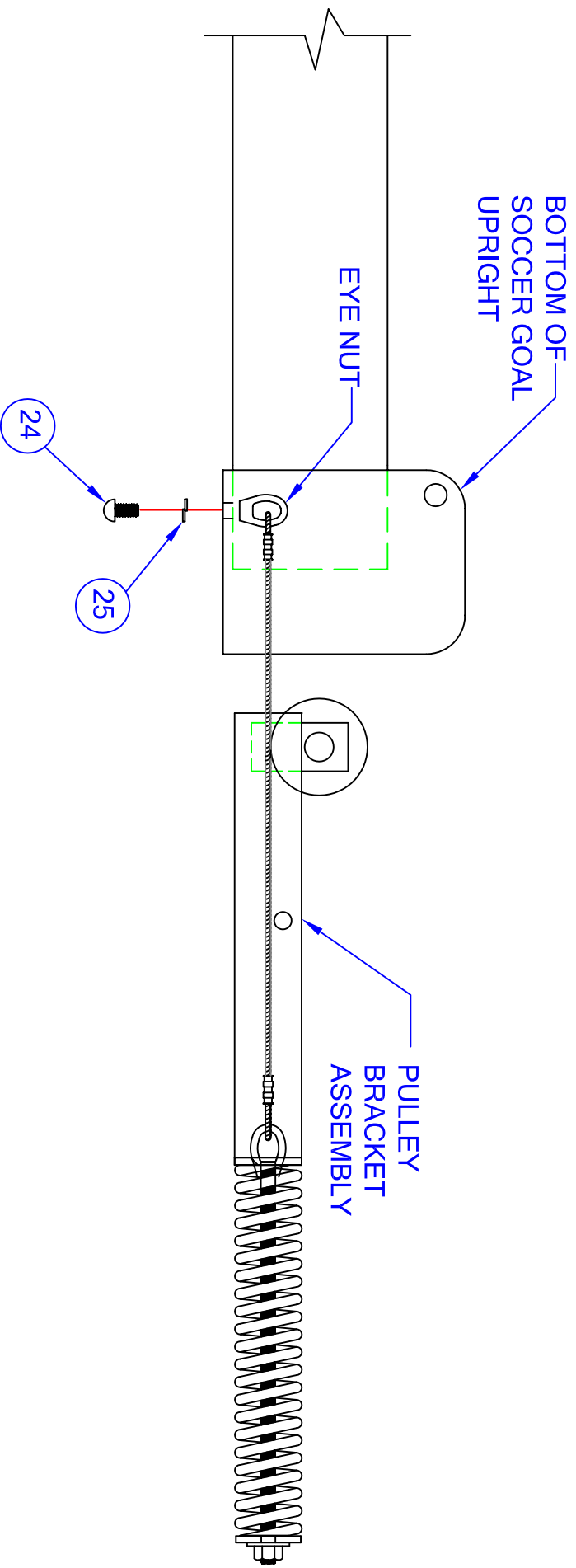
EFFECTIVE DATE:
6-5-03

ILLUSTRATION 'C'



<p>Jaypro Sports 976 Hartford Turnpike Waterford, CT 06385 USA (800)243-0533 (800)988-3363 Fax www.jaypro.com</p>		<p>MODEL NO.: USG-2000</p>	
<p>PRODUCT NAME: PULLEY BRACKET ASSEMBLY</p>		<p>DRAWN BY: JAC</p>	
<p>EFFECTIVE DATE: 6-5-03</p>		<p>EFFECTIVE DATE: 6-5-03</p>	

ILLUSTRATION 'A'



FASTEN ROUND HEAD BOLT 1/2"-13 X 1" (24) AND 1/2" LOCKWASHER (25) THROUGH THE HOLE IN THE FACE OF THE UPRIGHT TO THE EYE NUT ASSEMBLED TO THE FREE END OF THE PULLEY BRACKET CABLE. TIGHTEN FIRMLY BY TURNING THE BOLT, NOT THE EYE NUT.

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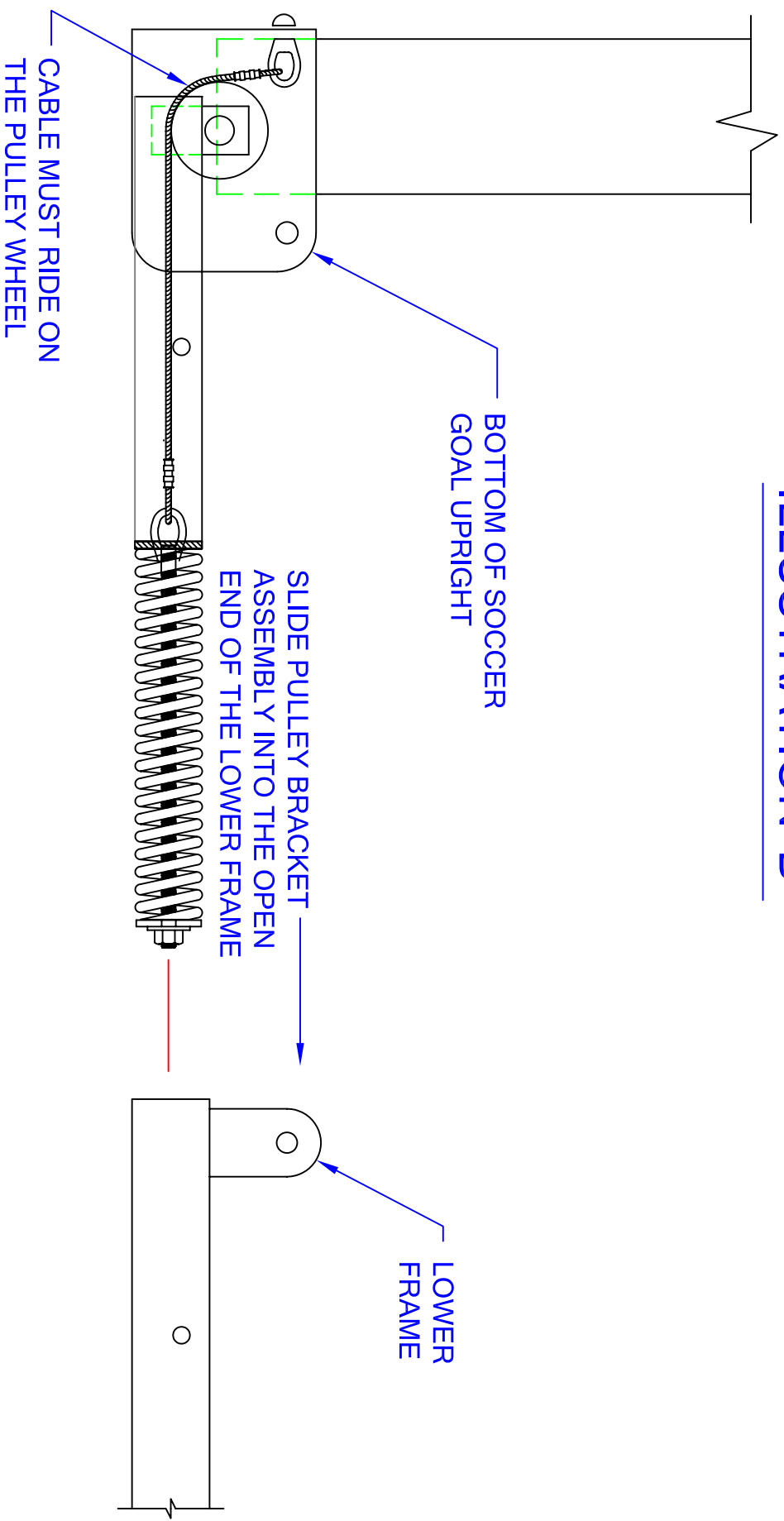
MODEL NO.:
USG-2000

PRODUCT NAME:
WHEEL KIT

DRAWN BY: JAC

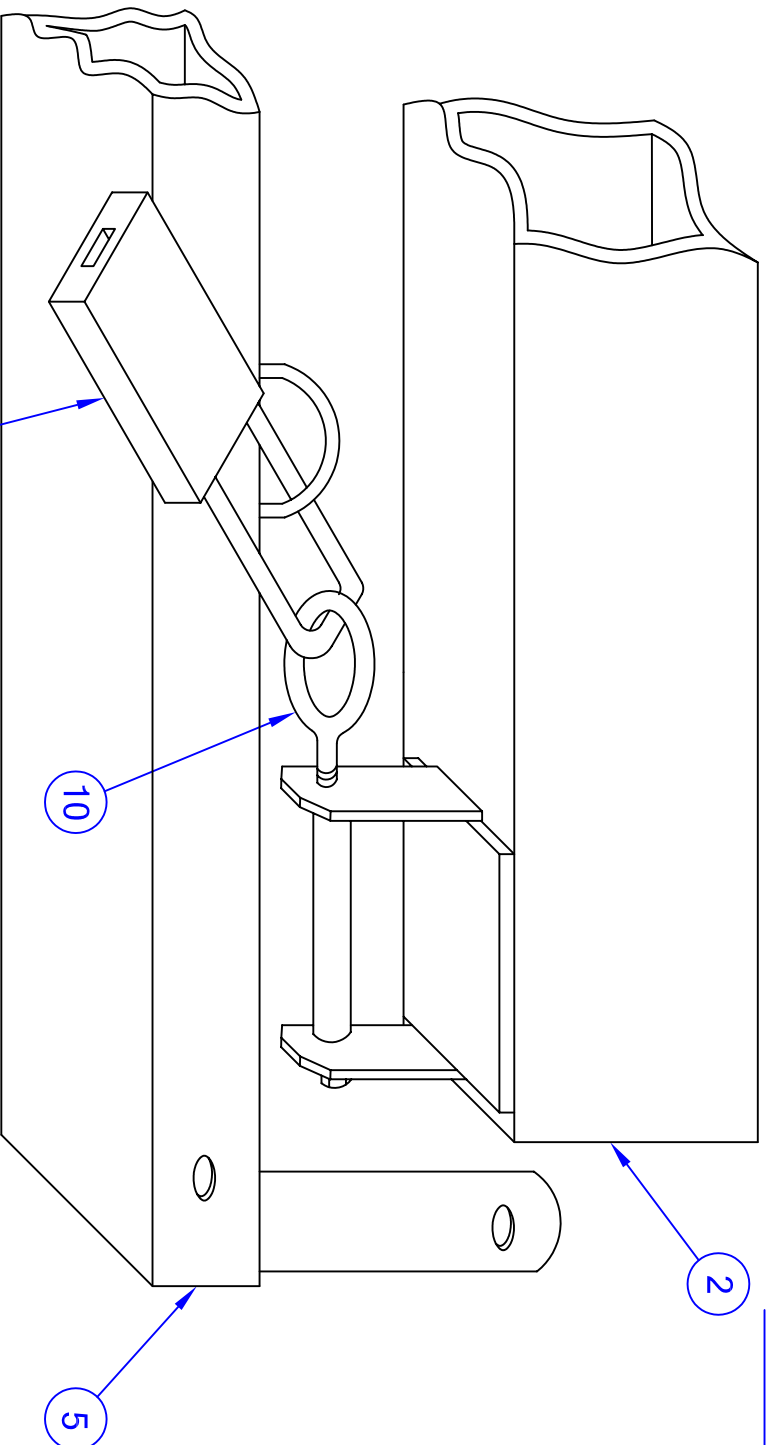
EFFECTIVE DATE:
6-3-03

ILLUSTRATION 'B'



Jaypro Sports 976 Hartford Turnpike Waterford, CT 06385 USA (800)243-0533 (800)988-3363 Fax www.jaypro.com		MODEL NO.: USG-2000	
PRODUCT NAME: PULLEY BRACKET ASSEM.		DRAWN BY: JAC	EFFECTIVE DATE: 6-3-03

ILLUSTRATION #3



BOTTOM VIEW

LOCK NOT INCLUDED

FOR BEST RESULTS, USE A FLEXIBLE CHAIN OR CABLE LOCKING DEVICE SIMILAR TO A BICYCLE LOCK TO RUN THROUGH THE HANDLE AND THE LARGE EYEBOLT TO PREVENT UNAUTHORIZED USE OF THIS EQUIPMENT. GENERALLY, A SINGLE LOCK PER EACH GOAL WILL BE ADEQUATE.

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MODEL NO.:

USG-2000

PRODUCT NAME:
GOAL IN FOLDED POSITION/LOCK MECHANISM

DRAWN BY: JAC

EFFECTIVE DATE:
6-5-03

JAYPRO SPORTS

ULTIMATE SOCCER GOAL, USG-2000USG/2000LW LIST OF MATERIALS

<u>PIECE NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>
1	USG201	CROSSBAR	2
2	USG202	UPRIGHT (RIGHT SIDE)	2
3	USG203	UPRIGHT (LEFT SIDE)	2
4	SGP722XBS	BASE CROSSBAR	2
5	USG205	LOWER FRAME (RIGHT SIDE)	2
6	USG206	LOWER FRAME (LEFT SIDE)	2
7	USG207	BACKSTAY	4
8	HS5063	HEX HEAD BOLT ½"-13 x 5 ½"	2
9	HW2044	FLAT WASHER ½"	12
10	HB5026	EYEBOLT ½"-13 x 8"	2
11	HN2951	NYLON LOCK NUT ½"-13	12
12	HB5010	CARRIAGE BOLT 3/8"-16 x 4 ½"	8
13	HS5078	HEX HEAD BOLT 3/8"-16 x 5"	8
14	HW2047	FLAT WASHER 3/8"	24
15	HN265	NYLON LOCK NUT 3/8"-16	8
16	USG208	BACKSTAY PIN	4
17	HN2803	THIN LOCK NUT 5/8"-11	4
18	HM6039	5/8" BRONZE BUSHING x 5/8"	12
19	HW2043	FLAT WASHER 5/8"	16
20	HS5064	HEX HEAD BOLT 5/8"-11 x 6"	4
21	USG962	WHEEL ASSEMBLY KIT	4
22	RW5002	WHEEL	4
23	HN1230	THIN LOCK NUT 3/8"-16	8
24	HS5105	ROUND HEAD BOLT ½"-13 x 1"	4
25	HW1245	LOCK WASHER ½"	4
26	HS5062	HEX HEAD BOLT ½"-13 x 5"	4
27	HS5048	HEX HEAD BOLT ½"-13 x 4 ½"	4
28	USG961	PULLEY BRACKET	4
29	HW5008	SPACER WASHER ½"	8

ASSEMBLY INSTRUCTIONS

TOOLS REQUIRED: 9/16" BOX END WRENCH OR RATCHET (2)
3/4" BOX END WRENCH OR RATCHET (3)
5/8" BOX END WRENCH OR RATCHET (4)

- 1) Identify all part according to the above list.
- 2) First, assemble base crossbar (4) with lower frames (5 & 6). This step is vital for the proper alignment of the goal facing. Assembly of the wheels will be covered later.

- 3) Next, attach the free end of the pulley bracket cable (28) to the inside of the upright (1 or 2), as shown in illustration 'A', using $\frac{1}{2}$ "-13 x 1" round head bolt (24) and $\frac{1}{2}$ " lock washer (25). Tighten firmly.
- 4) Next, with the upright lying face down in front of the lower frame, slide the pulley bracket into the lower frame (5 or 6), spring end first as shown in illustration 'B'.
- 5) With the pulley bracket fully inserted, bring the upright to a standing position and line up the pivot tabs. Fasten using $\frac{1}{2}$ "-13 x 5" hex head bolt (26), $\frac{1}{2}$ " flat washers (9), $\frac{1}{2}$ " x $\frac{1}{4}$ " spacers (29), and $\frac{1}{2}$ "-13 nylon lock nut (11) as shown in illustration 'C'. Tighten firmly but not to bend the aluminum bracket.
- 6) Now, making sure that the cable is tracking properly in the pulley, align the hole in the pulley bracket with the hole in the lower frame and assemble using $\frac{1}{2}$ "-13 x 4 $\frac{1}{2}$ " hex head bolt (27), and $\frac{1}{2}$ "-13 nylon lock nut. Tighten firmly.
- 7) Assemble crossbar (1) with the uprights (2 & 3) using $\frac{3}{8}$ "-16 x 4 $\frac{1}{2}$ " carriage bolts (12), $\frac{3}{8}$ " flat washers (14), and $\frac{3}{8}$ "-16 nylon lock nuts (15).
- 8) Assemble backstays (7) to uprights using $\frac{1}{2}$ " flat washers and $\frac{1}{2}$ "-13 nylon lock nuts (11). Use $\frac{1}{2}$ "-13 x 6" eyebolt (10) for upright on the right side, and $\frac{1}{2}$ "-13 x 5 $\frac{1}{2}$ " hex head bolt (8) for the upright on the left side. Once assembled, the unit can be folded up for safety reasons. To do this, rotate the backstays inward and latch them onto the hooks mounted to the crossbar. The unit can now be folded down and locked into place as shown in illustration #1.
- 9) Assemble the wheel kit (21) to the base crossbar (4) with the backstay pin (16) using $\frac{5}{8}$ "-11 x 6" hex head bolt (20), $\frac{5}{8}$ " flat washers (19), and $\frac{5}{8}$ "-11 nylon lock nuts (17) as shown in illustration #2. Tighten firmly.

NOTE: THE "RIGHT" AND "LEFT" REFERENCES REFER TO THE GOAL AS YOU LOOK AT IT.