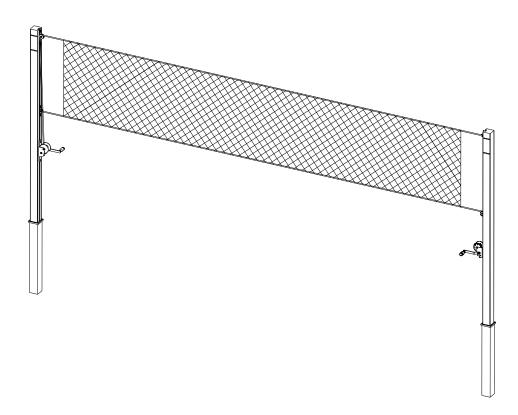


VOLLEYBALL SYSTEM MODEL: OCC-500

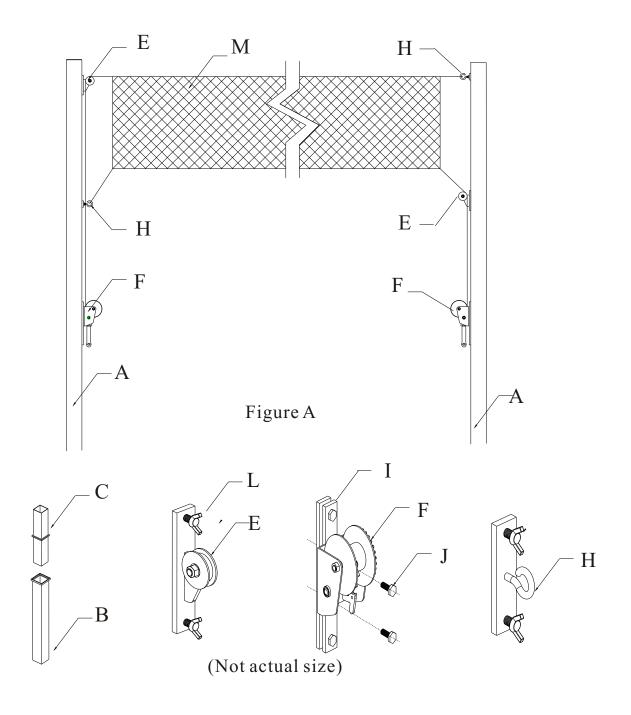


ASSEMBLING INSTRUCTIONS AND OWNER'S MANUAL

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Keep this instruction manual in case you have to contact the manufacturer for replacement parts.



BILL OF MATERIALS

Α	2	Volleyball Vertical Post	J	8	3/8"x1.2"Hex Bolt
В	2	Ground Sleeve	K	8	3/8" Flat Washer
С	1	Adjustable Stem	L	8	3/8" Wing Bolt
D	2	Ground Sleeve Cap	М	2	Volleyball Net
Е	2	Net Pulley			
F	2	Winch Assembly			
G	2	Winch Handle			
Н	2	Net Hook			
	2	Winch Clamp			

NOTE: Volleyball posts should be spaced at 36 ft on center.

- 1. Dig a 42" deep by 20" diameter hole at both post locations. Be sure to bell out the bottom 12" of the footing for added stability.
- 2. In the next few steps you will need a Level. The 42"x 20" footing will require approximately 1/3 yard of 3000 psi concrete (18-20 60# sacks of premix concrete). More will be needed if you dig a larger hole. Make certain you have enough to finish the job. Allowing a portion of the footing to dry while you purchase more concrete will weaken the footing.
- 3. Mix the concrete according to the instructions on the bag. It is better to mix it slightly too wet than too dry. Fill ONE of the holes full to ground level with as little time between batches as possible.
- 4. Insert Ground Sleeve into wet concrete. Insert the Adjustable Stem into the Ground Sleeve and vibrate Adjustable Stem several time to ensure concrete is adequately surrounding the Ground Sleeve.
- 5. Use your level to make certain the Ground Stem is straight and plumb.
- 6. Install other Ground Sleeve by repeating above steps.

STOP HERE! Allow both footings to cure for seven days before proceeding. It is advisable to temporarily place the (2) Ground Sleeve caps provided on top of both Ground Sleeves to prevent rain for collecting inside the Sleeves during cure time.

- 7. Positon the posts to the (2) Ground Sleeve. Notice the Slots on the post are face to the Court.
- 8. Slide one Winch Clamp, one Net Hook Clamp and one Pulley Clamp through the Slot on one of the posts. Secure the Winch Clamp onto post by tightenning the (2) 3/8"x1.2" Hext Bolts. Notice the top Pulley Clamp and Net Hook Clamp is at the approximate net height you desire. The Winch Clamp is at approximate 5'6" height from ground. Secure the Net Hook Clamp and one Pulley Clamp onto post.
- 9. On the other post, slide the other Winch Clamp, Pulley Clamp and Net Hook Clamp onto the post. Notice Net Hook Clamp is at the top on this post and the Pulley Clamp is between Net Hook Clamp and Winch Clamp. See Figure A
- 10. Unpack Volleyball Net. Lay net out flat on the floor. Notice the big Rope is TOP ROPE and the small Rope is BOTTOM ROPE. Attach a loop at TOP ROPE to the Net Hook Clamp at the top of the post.
- 11. Drape the other end of the TOP ROPE over the Net Pulley at the top of the other post. And then attach the loop to the Winch.
- 12. Attach the Winch Handle to Winch and tighten the TOP ROPE.
- 13. Attach looped end of the BOTTOM ROPE to the Lower Net Hook Clamp and other Winch by repeating steps 11 and 12.
- 14. Next, measure net height in the middle of the net. Remove tension from net and adjust all four clamps as necessary until proper net height is achieved.